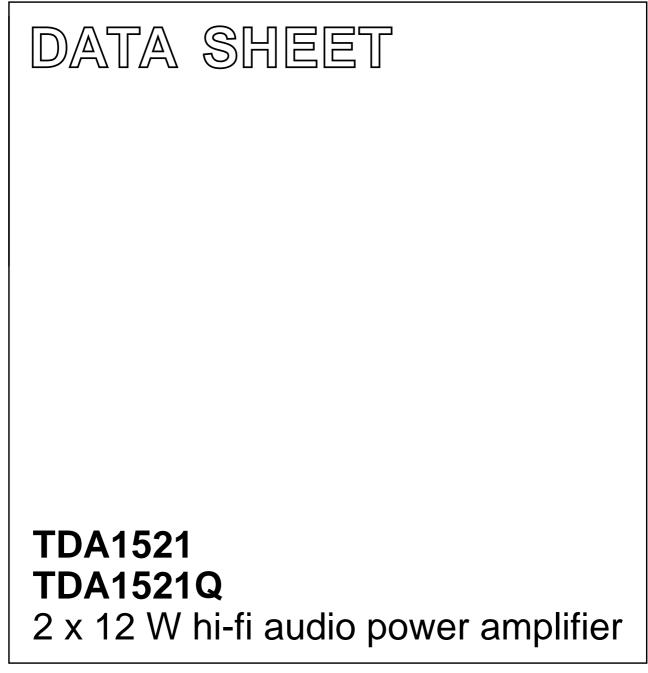
INTEGRATED CIRCUITS



Product specification File under Integrated Circuits, IC01 July 1994



HILIP

GENERAL DESCRIPTION

The TDA1521/TDA1521Q is a dual hi-fi audio power amplifier encapsulated in a 9-lead plastic power package. The device is especially designed for mains fed applications (e.g. stereo tv sound and stereo radio).

Features

- Requires very few external components
- Input muted during power-on and off (no switch-on or switch-off clicks)
- Low offset voltage between output and ground
- Excellent gain balance between channels
- Hi-fi according to IEC 268 and DIN 45500
- Short-circuit-proof
- Thermally protected

QUICK REFERENCE DATA

Stereo applications				
Supply voltage range	VP	± 7,5 t	o ± 21,0	V
Output power at THD = $0,5\%$,				
$V_P = \pm 16 V$	Po	typ.	12	W
Voltage gain	Gv	typ.	30	dB
Gain balance between channels	ΔG_{v}	typ.	0,2	dB
Ripple rejection	SVRR	typ.	60	dB
Channel separation	α	typ.	70	dB
Noise output voltage	V _{no(rms)}	typ.	70	μV

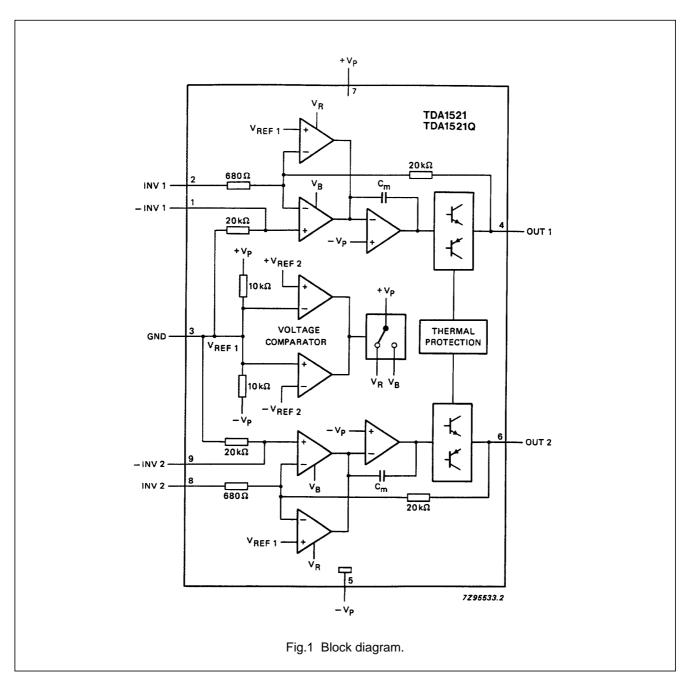
PACKAGE OUTLINES

TDA1521: 9 leads in-line; plastic power (SOT131); SOT131-1; 1996 August 20.

TDA1521Q: 9 leads SIL-bent-to-DIL; plastic power (SOT157); SOT157-2; 1996 August 20.

Product specification

TDA1521 TDA1521Q



PINNING

1	–INV1 non-inverting input 1				
2	INV1 inverting input 1				
3	GND	ground (symmetrical) $\frac{1}{2}$ V _P (asymmetrical)			
4	OUT1	output 1			

F		negative supply (symmetrical)
5	-V _P	ground (asymmetrical)
6	OUT2	output 2
7	+V _P	positive supply
8	INV2	inverting input 2
9	–INV2	non-inverting input 2

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FUNCTIONAL DESCRIPTION

This hi-fi stereo power amplifier is designed for mains fed applications. The circuit is designed for both symmetrical and asymmetrical power supply systems. An output power of 2 \times 12 watts (THD = 0,5%) can be delivered into an 8 Ω load with a symmetrical power supply of \pm 16 V.

The gain is fixed internally at 30 dB. Internal gain fixing gives low gain spread and very good balance between the amplifiers (0,2 dB).

A special feature of this device is a mute circuit which suppresses unwanted input signals during switching on and off. Referring to Fig.13, the 100 μ F capacitor creates a time delay when the voltage at pin 3 is lower than an internally fixed reference voltage. During the delay the amplifiers remain in their DC operating mode but are isolated from the non-inverting inputs on pins 1 and 9.

Two thermal protection circuits are provided, one monitors the average junction temperature and the other the instantaneous temperature of the power transistors. Both protection circuits activate at 150 °C allowing safe operation to a maximum junction temperature of 150°C without added distortion.

RATINGS

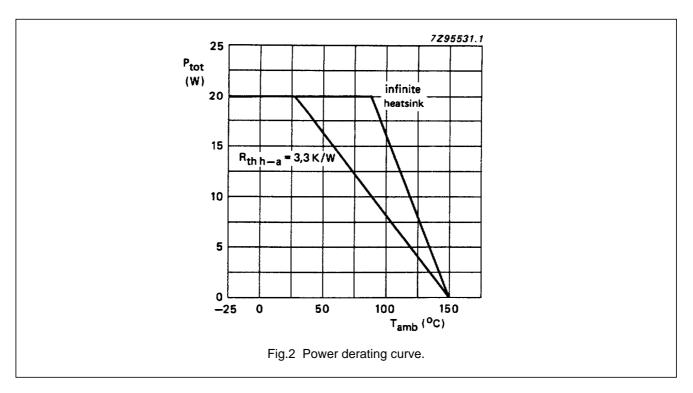
Limiting values in accordance with the Absolute Maximum System (IEC 134)

PARAMETER	CONDITIONS	SYMBOL	MIN.	MAX.	UNIT
Supply voltage	pin 7	$V_{P} = V_{7-3}$	_	+21	V
	pin 5	$-V_{P} = V_{5-3}$	-	-21	V
Non-repetitive peak					
output current	pins 4 and 6	I _{OSM}	-	4	A
Total power dissipation	see Fig.2	P _{tot}			
Storage temperature range		T _{stg}	-55	+150	°C
Junction temperature		Tj	_	150	°C
Short-circuit time:	see note				
outputs short-circuited					
to ground	symmetrical				
(full signal drive)	power supply	t _{sc}	-	1	hour
	asymmetrical				
	power supply;				
	V _P < 32 V				
	(unloaded);				
	$R_i \ge 4 \Omega$	t _{sc}	-	1	hour

Note

For asymmetrical power supplies (at short circuiting of the load) the maximum supply voltage is limited to $V_P = 28$ V. If the total internal resistance of the supply (R_i) > 4 Ω , the maximum unloaded supply voltage is increased to 32 V.

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THERMAL RESISTANCE

From junction to case

 $R_{th j-c} = 2,5 \text{ K/W}$

HEATSINK DESIGN EXAMPLE

With derating of 2,5 K/W, the value of heatsink thermal resistance is calculated as follows:

given $R_L = 8 \Omega$ and $V_P = \pm 16 V$, the measured maximum dissipation is 14,6 W; then, for a maximum ambient temperature of 65 °C, the required thermal resistance of the heatsink is

$$R_{th\ h-a} = \frac{150-65}{14,6} - 2,5 = 3,3 \ K/W$$

Note: The internal metal block (heatsink) has the same potential as pin 5 $(-V_P)$.

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CHARACTERISTICS

PARAMETER	CONDITIONS	SYMBOL	MIN.	TYP.	MAX.	UNIT
Supply voltage range						
operating mode		V _P	± 7,5	± 16,0	±21,0	V
input mute mode		V _P	± 2,0	_	± 5,8	V
Repetitive peak						
output current		I _{ORM}	2,2	-	-	A
Operating mode: symmetrical power	r supply; test circuit a	as per Fig.12;				
V_{P} = \pm 16 V; R_{L} = 8 Ω ; T_{amb} = 25 $^{\circ}$	C; f = 1 kHz					
Total quiescent current	without R _L	I _{tot}	18	40	70	mA
Output power	THD = 0,5%	Po	10	12	_	W
	THD = 10%	Po	12	15	_	W
Total harmonic						
distortion	$P_0 = 6 W$	THD	-	0,15	0,2	%
Power bandwidth	THD = 0,5%					
	note 1	В		20 to		
				20k		Hz
Voltage gain		Gv	29	30	31	dB
Gain balance		ΔG_V	-	0,2	1,0	dB
Noise output voltage						
(r.m.s, value);						
unweighted (20 Hz to 20 kHz)	$R_S = 2 k\Omega$	V _{no(rms)}	-	70	140	μV
Input impedance		Z _i	14	20	26	kΩ
Ripple rejection	note 2	SVRR	40	60	-	dB
Channel separation	$R_{S} = 0 \Omega$	α	46	70	-	dB
Input bias current		l _{ib}	-	0,3	-	μA
DC output offset	with respect					
voltage	to ground	V _{OFF}	-	30	200	mV
Input mute mode: symmetrical pow	er supply; test circuit	as per Fig.12;				
$V_P = \pm 4V; R_L = 8 \Omega; T_{amb} = 25 \ ^{\circ}C;$	f = 1 kHz					
Total quiescent current	without R _L	I _{tot}	9	30	40	mA
Output voltage	V _i = 600 mV	V _{out}	_	0,6	1,8	mV
Noise output voltage						
(r.m.s. value);						
unweighted (20 Hz to 20 kHz)	$R_S = 2 k\Omega$	V _{no(rms)}	-	70	140	μV
Ripple rejection	note 2	SVRR	35	55	-	dB
DC output offset	with respect					
voltage	to ground	V _{OFF}	-	40	200	mV

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PARAMETER	CONDITIONS	SYMBOL	MIN.	TYP.	MAX.	UNIT
Operating mode: asymmetrical pow	er supply; test circuit	as per Fig.13;	-1	-1	1	1
$V_{S} = 24 V; R_{L} = 8 \Omega; T_{amb} = 25 °C;$	f = 1 kHz					
Total quiescent current		I _{tot}	18	40	70	mA
Output power	THD = 0,5%	Po	5	6	_	W
	THD = 10%	Po	6,5	8	_	W
Total harmonic						
distortion	$P_0 = 4 W$	THD	_	0,13	0,2	%
Power bandwidth	THD = 0,5%			40 to		
	note 1	В		20k		Hz
Voltage gain		Gv	29	30	31	dB
Gain balance		ΔG_V	_	0,2	1	dB
Noise output voltage						
(r.m.s. value);						
unweighted (20 Hz to 20 kHz)	$R_S = 2 k\Omega$	V _{no(rms)}	_	70	140	μV
Input impedance		Z _i	14	20	26	kΩ
Ripple rejection		SVRR	35	44	-	dB
Channel separation	$R_{S} = 0 \Omega$	α	_	45	_	dB

Notes

1. Power bandwidth at $P_{o}\mbox{ max }-3\mbox{ dB}.$

2. Ripple rejection at $R_S = 0 \Omega$, f = 100 Hz to 20 kHz; ripple voltage = 200 mV (r.m.s. value) applied to positive or negative supply rail.

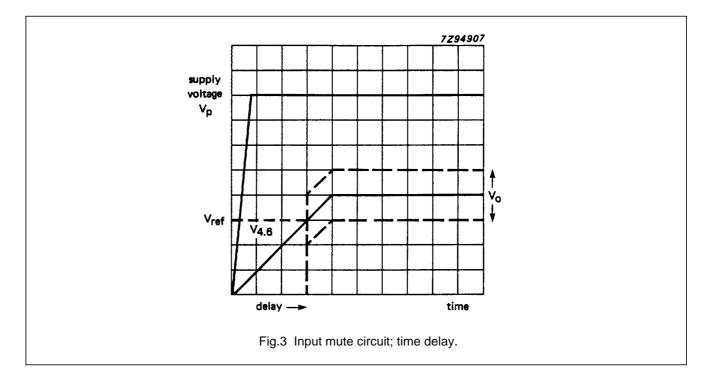
TDA1521 TDA1521Q

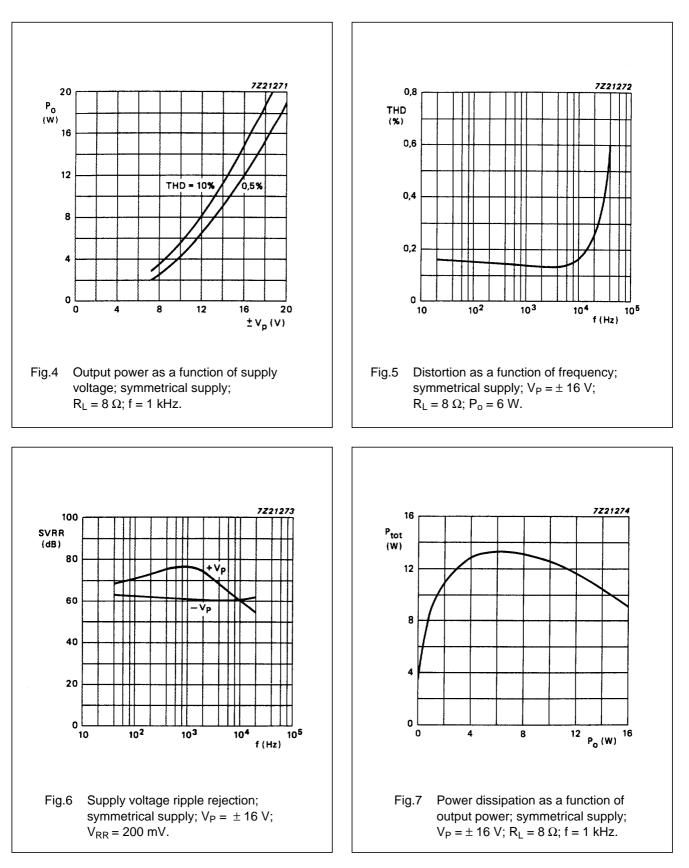
APPLICATION INFORMATION

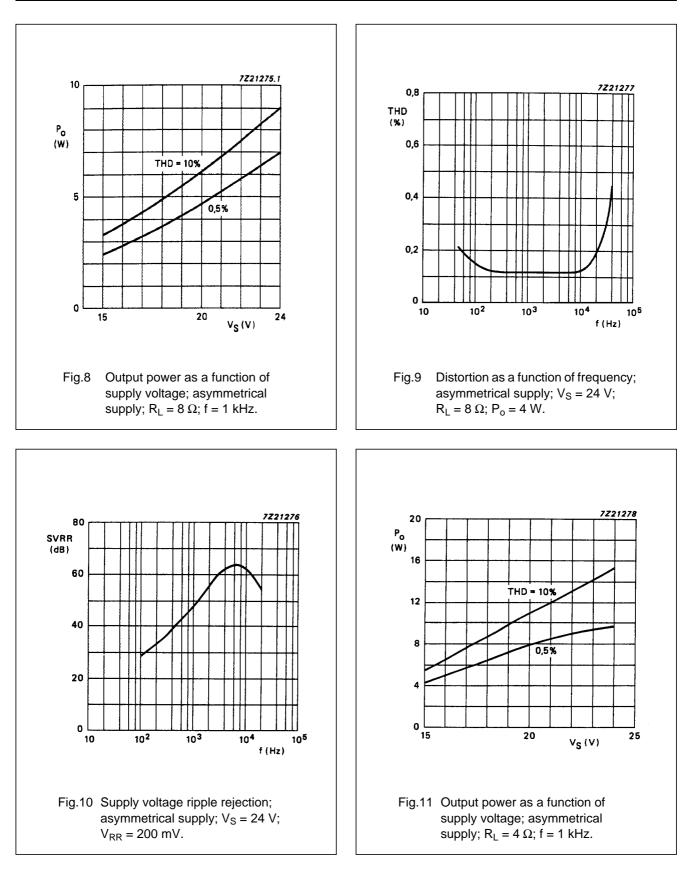
Input mute circuit

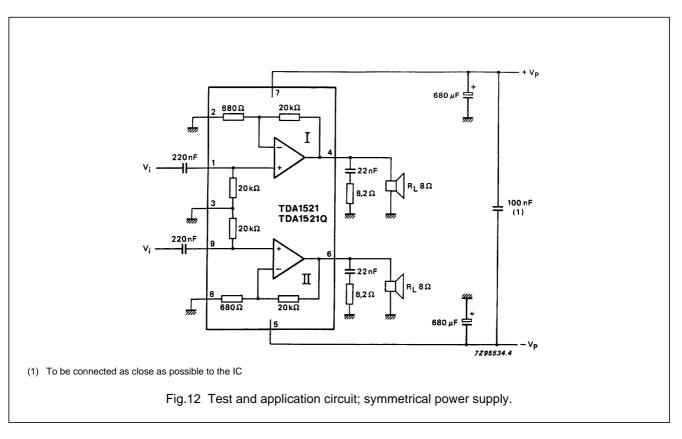
The input mute circuit operates only during switching on and off of the supply voltage. The circuit compares the 1/2 supply voltage (at pin 3) with an internally fixed reference voltage (V_{ref}), derived directly from the supply voltage. When the voltage at pin 3 is lower than V_{ref} the non-inverting inputs (pins 1 and 9) are disconnected from the amplifier. The voltage at pin 3 is determined by an internal voltage divider and the external 100 μ F capacitor.

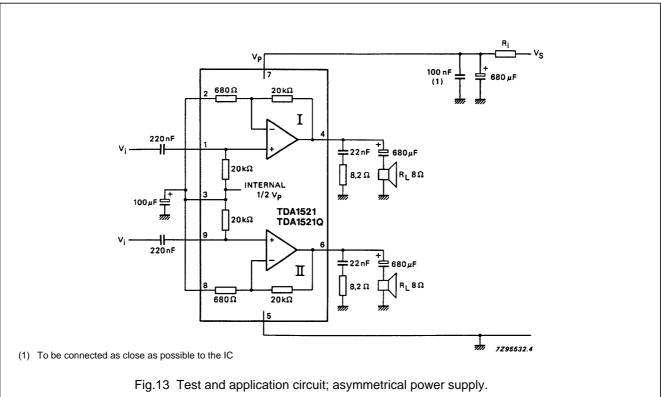
During switching on, a time delay is created between the reference voltage and the voltage at pin 3, during which the input terminal is disconnected, (as illustrated in Fig.3).











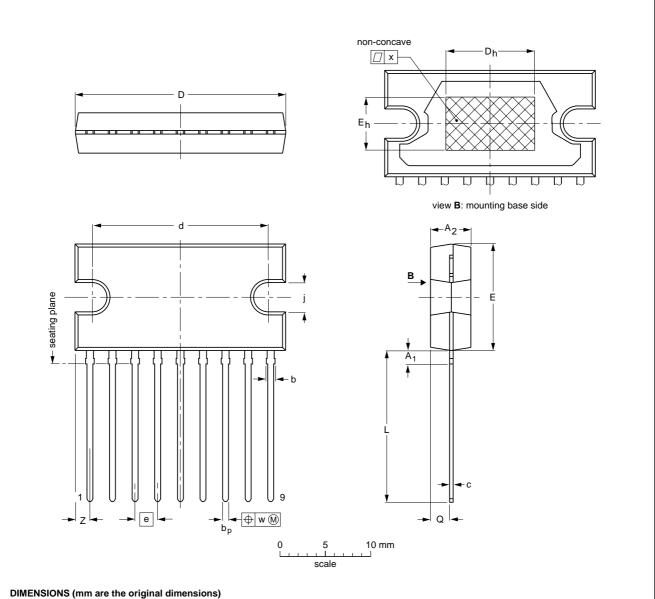
TDA1521

TDA1521Q

2 x 12 W hi-fi audio power amplifier

PACKAGE OUTLINES

SIL9P: plastic single in-line power package; 9 leads



UNIT	A ₁ max.	A ₂	b max.	bp	с	D ⁽¹⁾	d	D _h	E ⁽¹⁾	е	E _h	j	L	Q	w	x	Z ⁽¹⁾
mm	2.0	4.6 4.2	1.1	0.75 0.60	0.48 0.38	24.0 23.6	20.0 19.6	10	12.2 11.8	2.54	6	3.4 3.1	17.2 16.5	2.1 1.8	0.25	0.03	2.00 1.45

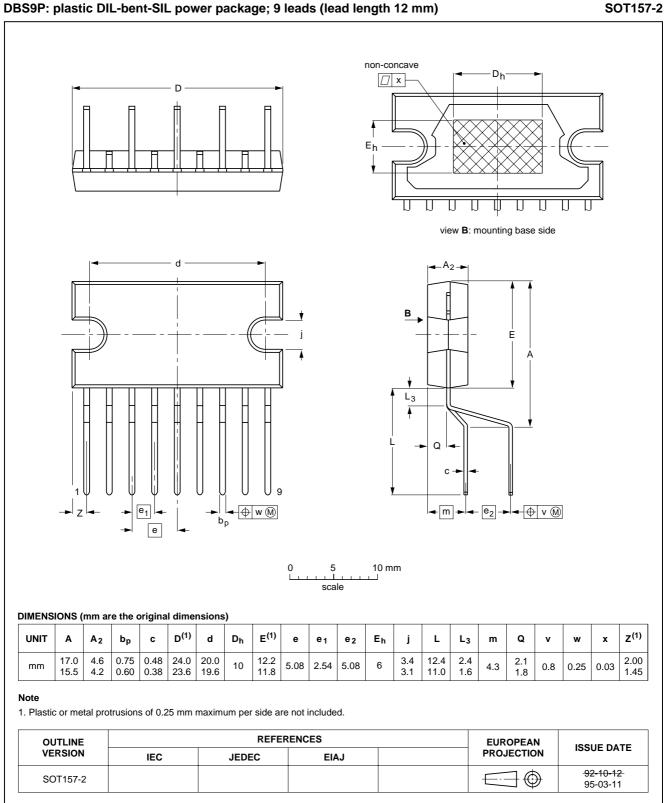
Note

1. Plastic or metal protrusions of 0.25 mm maximum per side are not included.

OUTLINE		REFER	EUROPEAN ISSUE DATE			
VERSION	IEC	JEDEC	EIAJ	PROJECTION	1330E DATE	
SOT131-2					-92-11-17 95-03-11	

SOT131-2

TDA1521 TDA1521Q



July 1994

TDA1521 TDA1521Q

2 x 12 W hi-fi audio power amplifier

SOLDERING

Introduction

There is no soldering method that is ideal for all IC packages. Wave soldering is often preferred when through-hole and surface mounted components are mixed on one printed-circuit board. However, wave soldering is not always suitable for surface mounted ICs, or for printed-circuits with high population densities. In these situations reflow soldering is often used.

This text gives a very brief insight to a complex technology. A more in-depth account of soldering ICs can be found in our *"IC Package Databook"* (order code 9398 652 90011).

Soldering by dipping or by wave

The maximum permissible temperature of the solder is 260 °C; solder at this temperature must not be in contact with the joint for more than 5 seconds. The total contact time of successive solder waves must not exceed 5 seconds.

The device may be mounted up to the seating plane, but the temperature of the plastic body must not exceed the specified maximum storage temperature ($T_{stg\,max}$). If the printed-circuit board has been pre-heated, forced cooling may be necessary immediately after soldering to keep the temperature within the permissible limit.

Repairing soldered joints

Apply a low voltage soldering iron (less than 24 V) to the lead(s) of the package, below the seating plane or not more than 2 mm above it. If the temperature of the soldering iron bit is less than 300 °C it may remain in contact for up to 10 seconds. If the bit temperature is between 300 and 400 °C, contact may be up to 5 seconds.

DEFINITIONS

Data sheet status						
Objective specification	This data sheet contains target or goal specifications for product development.					
Preliminary specification	This data sheet contains preliminary data; supplementary data may be published later.					
Product specification	oduct specification This data sheet contains final product specifications.					
Limiting values						
more of the limiting values of the device at these or at	accordance with the Absolute Maximum Rating System (IEC 134). Stress above one or may cause permanent damage to the device. These are stress ratings only and operation any other conditions above those given in the Characteristics sections of the specification limiting values for extended periods may affect device reliability.					
Application information						
Where application information is given, it is advisory and does not form part of the specification.						

LIFE SUPPORT APPLICATIONS

These products are not designed for use in life support appliances, devices, or systems where malfunction of these products can reasonably be expected to result in personal injury. Philips customers using or selling these products for use in such applications do so at their own risk and agree to fully indemnify Philips for any damages resulting from such improper use or sale.